Inside the toughest window you’ll ever peer through

The U.S. energy industry has seen substantial growth in oil and natural gas production in recent years. Drillers produced more than 8 million barrels of oil and 95 million cubic feet of natural gas in August 2014 -- 66 percent and 48 percent more than 2010 levels, respectively, according to the U.S. Energy Information Administration. This success has bolstered stockpiles and lowered oil prices around the world.

The industries in which such sight glasses are used range from oil and gas production to chemical manufacturing up to food and agriculture processing or other growing industries. Besides offering consistent observation, high quality sight glasses made from very robust material, boast an additional advantage: as they are notably reliable, they offer a high level of safety for their users.

With such strong volume, the infrastructure of oil and gas wells -- the extraction systems, pipes, and storage tanks -- must operate efficiently and safely to channel the deposits from the ground to the end consumer. Sight glasses play an integral part in these goals, offering a unique view into pipes, vessels, and other equipment that workers wouldn’t normally be able to see, helping them monitor flow and spot any anomalies that could become bigger issues or safety concerns.

Easily the strongest windows in manufacturing, and a product for which failure is not an option, sight glasses offer consistent observation -- and thus quality control -- not only in oil and gas production, but in food and agriculture processing, chemical manufacturing, and other growing industries as well.

Not just any window glass can handle this tough job. These sight glasses must not only provide clear visibility into flow levels, colors, and state changes, but withstand extreme temperatures, pressures, and chemical attacks.

The material that makes it possible to peer into pipes and boilers is borosilicate glass, which dates to the 1800s but is just as crucial in today’s manufacturing processes due to its unique characteristics.
Legacy product, modern manufacturing

Otto Schott invented the first borosilicate glass in 1887, and from day one it was able to withstand high temperatures and thermal shock. One of the first applications for borosilicate glass was cylinders in incandescent lighting fixtures, used in early street lights throughout Europe.

Its composition allows SCHOTT’s borosilicate glass to resist chemical attacks and more extreme thermal changes, all while maintaining its strength and form. As a result, borosilicate glass has found its way into everything from cookware to the coating of insulator panels on U.S. space shuttles. And despite all of the strength built into this glass, it’s still as clear as any window.

These advances apply to how borosilicate is made as well. In 1993, SCHOTT began producing its borosilicate glass using a float manufacturing process, in which molten glass slides over a bath of molten tin and is then homogeneously cooled. This process creates a more uniformly flat and even surface, and the resulting glass product is BOROFLOAT®, one of SCHOTT’s signature products.

Why BOROFLOAT® is used in oil and gas, chemical production, and food manufacturing

The chemical toughness of BOROFLOAT® comes from one part of its namesake -- the element boron. Soda-lime glass, used in many windows and bottles, is mostly composed of sand (silicon dioxide), sodium carbonate, and lime. The chemical makeup of soda-lime glass makes it susceptible to chemical attacks, when elements can be leached out of the glass, weakening or destroying it. But adding appropriate boric components to strengthen the glass’ chemical bonds and prevent leaching makes BOROFLOAT® highly resistant to acids, alkalis, and surface attack due to hydrolysis.

Its chemical structure is also responsible for BOROFLOAT® glass’s high mechanical stability, excellent resistance to abrasion and scratches, high elasticity, and low weight. And the glass’ low coefficient of thermal expansion allows it to stand up to relatively strong thermal shock as well as high or strongly fluctuating temperatures, especially in different sight glass applications.
BOROFLOAT®, used in sight glasses throughout many industries, adds a safe look into the state of various substances during production. Constant visual observation of the conditions inside pipes and storage tanks safeguards workers, and ensures processes are working. Born in its original incarnation more than a century ago, borosilicate glass today offers a unique and crucial window into oil, chemicals, and other materials, making it one of the toughest glasses in manufacturing.

For more information visit:  
www.schott.com/borofloat/sightglass
https://www.youtube.com/watch?v=p4ndGGNHfmY

BOROFLOAT® is a registered trademark of SCHOTT AG.

Sight glasses made from SCHOTT’s BOROFLOAT® specialty glass are used throughout many industries in their manufacturing facilities and enable a safe and undisturbed look into the state of various substances during production. Constant visual observation of the conditions inside pipes and storage tanks safeguards workers, and ensures processes are working. Photo: SCHOTT.

SCHOTT is an international technology group with 130 years of experience in the areas of specialty glasses and materials and advanced technologies. SCHOTT ranks number one in the world with many of its products. Its core markets are the household appliance, pharmaceutical, electronics, optics and transportation industries. The company is strongly committed to contributing to its customers’ success and making SCHOTT an important part of people’s lives with high-quality products and intelligent solutions. SCHOTT is committed to managing its business in a sustainable manner and supporting its employees, society and the environment. The SCHOTT Group maintains close proximity to its customers with manufacturing and sales units in 35 countries. Its workforce of 15,400 employees generated worldwide sales of 1.84 billion euros for the 2012/2013 fiscal year. SCHOTT AG, with its headquarters in Mainz (Germany) is owned by the Carl Zeiss Foundation. www.schott.com