SCHOTT is a leading international technology group in the areas of specialty glass and glass-ceramics. With more than 130 years of outstanding development, materials and technology expertise we offer a broad portfolio of high-quality products and intelligent solutions that contribute to our customers’ success.

SCHOTT Pharmaceutical Systems is one of the world’s leading suppliers of primary packaging and specialized analytical lab services for the pharmaceutical industry. We provide our customers quality solutions while meeting their highest demands with our expertise and broad product portfolio; including ampoules, cartridges, vials and syringes made of glass and COC polymer. Our state-of-the-art production facilities and our products comply with the highest international quality standards for pharmaceutical needs.
Perfect Integration

Perfect Integration is how we believe we can make a difference to your business. With SCHOTT, you not only get customised products and solutions, but a partner you can trust. A forward-thinking team of professionals from R&D to sales, all working together closely with you, strive for converting decades of research and investment into sustainable and successful pharmaceutical products. In short: Perfect Integration is our belief, our way forward, to empower your success.
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32–33  Global Player. Local Partner.
FIOLAX® – High Quality Tubing for Pharmaceutical Packaging

FIOLAX® – The first choice for pharmaceutical packaging
Glass has many advantages over other packaging materials used for pharmaceutical primary packaging. Otto Schott, founder of the present-day SCHOTT AG, was far ahead of his time when he introduced FIOLAX® tubing in 1911 for pharmaceutical packaging. Since then, FIOLAX® has become a synonym for premium glass for the first hydrolytic class.

This special glass is known for its outstanding chemical resistance, neutrality, impermeability, and strength. Containers made out of FIOLAX® are perfect for the storage and delivery of a wide range of injectable drugs including sensitive biotech drugs. This excellent raw material is the starting point for perfect pharmaceutical packaging containers or systems like prefilled syringes (PFS).

FIOLAX® – Perfect for PFS
The narrow geometrical tolerance typical of FIOLAX® tubing is an excellent raw material for high-quality glass PFS. The precise dimensions of the tubing are critical for the forming of Luer Cone, fluid path, or the flange of a syringe. The narrow inner diameter tolerance of up to ±0.05 mm also ensures plunger tightness and consistent gliding forces.

syrIQ® – High-quality glass PFS from SCHOTT
All our glass PFS are made of premium-quality SCHOTT FIOLAX® tubing. Our proven expertise in glass technology and converting in combination with continuous research and development enable us to provide superior PFS.
iQ™ – The Global RTU Standard from SCHOTT

iQ™ is our holistic platform to standardize RTU packaging components and improve the quality of RTU containers. With this solution, we help to develop and deliver high quality drugs in time and improve patient safety significantly. The iQ™ platform provides a versatile RTU glass container portfolio within one industry standard tub.

syriQ® – A Comprehensive Portfolio

SCHOTT offers a broad portfolio of glass PFS
- Sizes from 0.5 ml to 3 ml
- Staked Needle, Luer Cone, Luer Lock with SRC® and V-ORS®
- Cut flange, round flange or small round flange
- Dose mark or graduation available
- Other formats are available on demand
- Available as bulk or sterile

SCHOTT’s high-quality syringe barrels are produced on fully automated, high-speed precision forming lines. Rigorous product inspection and strict process control is ensured by state-of-the-art camera inspection for both dimensional and cosmetic aspects.

syriQ® bulk
syriQ® bulk syringe barrels are packed in trays and are available for integrated washing, sterilization, siliconization, and filling at your facility.

syriQ® sterile
syriQ® sterile PFS are delivered ready for the filling process. They are washed, siliconized, and assembled with a tip closure or a needle shield. These glass syringes are manufactured on fully automated production lines (forming, needle staking, washing, siliconization, closure assembly, and packaging). They are packed in a nest which is placed into a tub. The tub is covered with a Tyvek™ inlay, placed in the tub followed by a Tyvek® seal. After being packed in header bags, the tubs are sterilized.

Syringe components
SCHOTT syriQ® syringes are available as a complete system including components such as plungers and plunger rods according to the customer’s requirements.

* Tyvek® is a registered trademark of E. I. du Pont de Nemours and Company
Broad Product Portfolio
syriQ® – Suitable for Various Applications

The changing dynamics in the global pharmaceutical industry are creating an increased demand for drug delivery systems that are patient-friendly and cost-effective. PFS from SCHOTT provide pharmaceutical manufacturers, health-care providers, and patients with several benefits. These benefits include patient compliance, reduction of dosing errors, minimized risk of contamination, and the promotion of safe injections.

Our approach
We partner with you to design, develop, and manufacture high-quality PFS solutions that meet your specific needs. syriQ® PFS are designed and developed to meet the stringent and changing needs of the pharmaceutical, cosmetics, and biotech industries. At SCHOTT we understand the challenges associated with the PFS and also the requirements for a PFS for various therapeutic areas such as anti-thrombotic, vaccines, biotech, and special applications.

We offer customized PFS solutions for these applications considering critical aspects like
- Drug stability
- Easy integration and processing on filling lines
- Compatibility with safety devices and autoinjectors
- Safety and convenience for the end users
### syriQ® Staked Needle Syringes

<table>
<thead>
<tr>
<th>Format in ml</th>
<th>Total Length (TL)</th>
<th>Barrel/Needle (BN)</th>
<th>Glass Barrel (GL)</th>
<th>Inside Diameter (ID)</th>
<th>Outside Diameter (OD)</th>
<th>Flange Thickness (FT)</th>
<th>Flange (DD)</th>
<th>Flange (CD)</th>
<th>Flange (AD)</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.5 ml</td>
<td>74.6</td>
<td>70.2</td>
<td>57.5</td>
<td>4.65</td>
<td>6.85</td>
<td>1.8</td>
<td>13.4</td>
<td>10.5</td>
<td>13.4</td>
</tr>
<tr>
<td>1.0 ml long</td>
<td>80.9</td>
<td>76.7</td>
<td>64.0</td>
<td>6.35</td>
<td>8.15</td>
<td>1.9</td>
<td>13.8</td>
<td>11.0</td>
<td>13.8</td>
</tr>
<tr>
<td>1.0 ml short</td>
<td>85.7</td>
<td>79.9</td>
<td>64.0</td>
<td>6.35</td>
<td>8.15</td>
<td>1.9</td>
<td>13.8</td>
<td>11.0</td>
<td>13.8</td>
</tr>
<tr>
<td>2.5 ml</td>
<td>68.7</td>
<td>64.1</td>
<td>46.7</td>
<td>8.65</td>
<td>10.85</td>
<td>2.2</td>
<td>17.75</td>
<td>14.7</td>
<td>17.75</td>
</tr>
<tr>
<td>2.25 ml</td>
<td>82.5</td>
<td>78.1</td>
<td>54.4</td>
<td>8.65</td>
<td>10.85</td>
<td>2.2</td>
<td>17.75</td>
<td>14.7</td>
<td>17.75</td>
</tr>
</tbody>
</table>

- All barrels made out of FIOX®
- All formats also available as syriQ® bulk
- Needles available with different bevel designs on request
- Other needle shields on request
- Plungers from Aptar Pharma, Datwyler and West
- Plunger rods available
- Graduation or dose marks available on request

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**syriQ® SN**

Formats: 0.5 to 2.25 ml

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** Formats:**
- RNS: Aptar Pharma RNS 4800
- FNS: Aptar Pharma NS 4800GS
- Dätwyler FM27
- West 7028/55 grey

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**Note:**
- Plungers from Aptar Pharma, Datwyler and West
- Plunger rods available
- Graduation or dose marks available on request
**syriQ® Luer Lock SRC® Syringes (syriQ® Rigid Cap)**

<table>
<thead>
<tr>
<th>Format in mm</th>
<th>Total Length (TL)</th>
<th>Glass Barrel (GL)</th>
<th>Inside Diameter (ID)</th>
<th>Outside Diameter (OD)</th>
<th>Flange Thickness (FT)</th>
<th>Flange (DD)</th>
<th>Flange (CD)</th>
<th>Flange (AD)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0 ml long</td>
<td>72.7</td>
<td>65.7</td>
<td>Ø 6.35</td>
<td>Ø 8.15</td>
<td>1.9</td>
<td>Ø 13.8</td>
<td>Ø 11.0</td>
<td>Ø 13.8</td>
</tr>
<tr>
<td>1.0 ml short</td>
<td>55.4</td>
<td>48.4</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.75</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>1.25</td>
<td>59.9</td>
<td>52.9</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.75</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>1.5 ml</td>
<td>62.5</td>
<td>55.5</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.75</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>2.25 ml</td>
<td>74.0</td>
<td>67.0</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.75</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>3.0 ml</td>
<td>91.7</td>
<td>84.7</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.75</td>
<td>Ø 17.75</td>
</tr>
</tbody>
</table>

- All barrels made out of FIOLAX®
- Graduation or dose marks available on request
- Further rubber formulation for tip cap on request (validation needed), i.e.
  - Dätwyler FM30
  - Aptar pharma 6580
  - West 7028
- Color of rigid cap can be customized on request
- Plungers from Aptar pharma, Dätwyler and West
- Plunger rods available
syriQ® Luer Lock OVS® Syringes

** Formats: 1.0 to 3.0 ml

<table>
<thead>
<tr>
<th>Format</th>
<th>Total Length (TL)</th>
<th>Glass Barrel (GL)</th>
<th>Inside Diameter (ID)</th>
<th>Outside Diameter (OD)</th>
<th>Flange Thickness (FT)</th>
<th>Flange (DD)</th>
<th>Flange (CD)</th>
<th>Flange (AD)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0 ml long</td>
<td>73.9</td>
<td>65.7</td>
<td>Ø 6.35</td>
<td>Ø 8.15</td>
<td>1.9</td>
<td>Ø 13.8</td>
<td>Ø 11.0</td>
<td>Ø 13.8</td>
</tr>
<tr>
<td>2.25 ml</td>
<td>74.6</td>
<td>67.0</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.75</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>3.0 ml</td>
<td>92.4</td>
<td>84.7</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.75</td>
<td>Ø 17.75</td>
</tr>
</tbody>
</table>

- All barrels made out of FIOLOX®
- Graduation or dose marks available on request
- Plungers from Aptar pharma, Dätwyler and West
- Plunger rods available

** syriQ® LL OVS® Formats: 1.0 to 3.0 ml**

** OVS® Dätwyler FM 27 West 7025**
syriQ® Luer Cone Syringes

<table>
<thead>
<tr>
<th>Format in mm</th>
<th>Total Length (TL)</th>
<th>Glass Barrel (GL)</th>
<th>Inside Diameter (ID)</th>
<th>Outside Diameter (OD)</th>
<th>Flange Thickness (FT)</th>
<th>Flange (DD)</th>
<th>Flange (CD)</th>
<th>Flange (AD)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.0 ml long</td>
<td>73.6</td>
<td>64.7</td>
<td>Ø 6.35</td>
<td>Ø 8.15</td>
<td>1.9</td>
<td>Ø 13.8</td>
<td>Ø 11.0</td>
<td>Ø 13.8</td>
</tr>
<tr>
<td>1.0 ml short</td>
<td>55.6</td>
<td>46.7</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.7</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>1.25 ml</td>
<td>60.4</td>
<td>51.5</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.7</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>2.25 ml</td>
<td>74.4</td>
<td>65.5</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.7</td>
<td>Ø 17.75</td>
</tr>
<tr>
<td>3.0 ml</td>
<td>92.2</td>
<td>83.3</td>
<td>Ø 8.65</td>
<td>Ø 10.85</td>
<td>2.2</td>
<td>Ø 17.75</td>
<td>Ø 14.7</td>
<td>Ø 17.75</td>
</tr>
</tbody>
</table>

- All barrels made out of FIOLAX®
- All formats also available as syriQ® bulk
- Graduation or dose marks available on request
- Further rubber formulation for tip cap on request (validation needed)
- Ceramic color-based cone coating or grinded cone tip on request
- Plungers from Aptar Pharma, Datwyler and West
- Plunger rods available
syriQ BioPure® Syringes

- All barrels made out of FIOLAX®
- Needles available with different bevel designs on request
- Other needle shields on request
- Plungers from Aptar pharma, Dätwyler and West
- Plunger rods available
- Graduation or dose marks available on request

### Formats: 1.0 ml long

<table>
<thead>
<tr>
<th>Format</th>
<th>Total Length (TL)</th>
<th>Barrel/Needle (BN)</th>
<th>Glass Barrel (GL)</th>
<th>Inside Diameter (ID)</th>
<th>Outside Diameter (OD)</th>
<th>Flange Thickness (FT)</th>
<th>Flange (DD)</th>
<th>Flange (CD)</th>
<th>Flange (AD)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 ml long 27-29 G</td>
<td>80.9</td>
<td>76.7</td>
<td>64.0</td>
<td>Ø 6.35</td>
<td>Ø 8.15</td>
<td>1.9</td>
<td>Ø 13.8</td>
<td>Ø 11.0</td>
<td>Ø 13.8</td>
</tr>
</tbody>
</table>

- syriQ BioPure®
- Formats: 1.0 ml long

- syriQ BioPure® Syringes
- Formats: 1.0 ml long

- syriQ BioPure®
- Formats: 1.0 ml long
Benefits of syriQ® – Expertise Perfectly Integrated in Your Product

Tight dimensional tolerance for accurate filling and functionality
- High-quality SCHOTT FIOLEX® tubing
- Precise forming with high process capability and stability
- 100% camera control for dimensional aspects

Low particle and low contamination
- Optimized cutting
- Controlled environment
- Optimized handling of the syringes

Needle with superior performance
Our sophisticated needle gluing process, coupled with in-line camera inspection, results in:
- Strong bonding of needle and barrel
- Needle sharpness: process is optimized to avoid needle hooks
- Needle angularity: precise positioning of the needle inside the needle shield

Excellent gliding performance
With our experience and capability to control the siliconization process we can customize the silicone profile to meet your requirements.

Low cosmetic defects
Handling process with no glass-to-glass contact and the in-line camera inspection greatly reduce cosmetic defects like scratches, dirt, particles, and cracks. This means less rejections on your filling line.

Easy integration
Our tub and nest design is optimized for easy integration in the filling lines.

Customization
We offer customized PFS solutions to meet your drug delivery needs as well as the needs of patients.
Our Manufacturing Process – A Clear Commitment to High Quality

SCHOTT glass syringes are manufactured on state-of-the-art production lines with highly stable and validated processes. Permanent process optimization by Six Sigma principles and continuous training of employees help to maintain the highest quality levels. Throughout the process handling of the syringe is optimized to reduce glass-to-glass contact, resulting in syringes with high mechanical strength and low cosmetic defects.

Forming
Tubes are loaded into the forming machine with an automatic tube loader. The tubes are formed with precise forming tools. The syringe barrel is separated from the tube and the flange is formed. All syringe barrels are controlled by a camera system for both dimensional and cosmetic aspects. In addition, the syringe barrels can be printed or cone coated for Luer Cone syringes.

Needle assembly
The needle is placed into the Luer channel. Glue is then applied and cured with a UV lamp. In-line camera control and IPC ensures excellent quality of needles and needle bonding.

WFI washing
The syringes are washed with WFI and dried, which eliminates contamination.

Siliconization
Syringe barrels are siliconized with state-of-the-art equipment like diving nozzles. This ensures the precise dosage of silicone and the homogenous distribution of silicone oil inside the barrel.

Closure setting
After the siliconization an appropriate closure, e.g. tip cap, SRC®, OVS®, rigid or flexible needle shield, is placed on the syringe in order to ensure closure tightness.

Packaging
The syringes are placed in a nest and the filled nests are placed into a tub. A protective Tyvek® inlay is placed in the tub followed by a Tyvek® seal to build a barrier against microbial contamination. The sealed tubes are covered with a Tyvek® bag. Then they are visually inspected, packed into boxes and pallets, and sent for sterilization.
Compliance with International Norms: Quality that Exceeds Standard Requirements

The quality of syriQ® PFS starts with:
- Fully automated production lines
- cGMP and continuous training of personnel according to strict production process guidelines
- Reliable quality systems and rigid quality controls for consistent high-quality
- State-of-the-art camera systems for dimensional and cosmetic control
- In-process control (IPC) for compliance with specifications of barrel dimensions, cosmetic quality, and functionality

Quality management system
All syriQ® PFS are manufactured according to ISO 9001, ISO 13485, and ISO 15378. Additionally, the production process is optimized with a continuous improvement program based on Six Sigma principles.

Regulatory compliance
Due to strict quality control and excellent process capability, syriQ® PFS comply with the international norms like EP, USP, and JP. SCHOTT glass syringes are filed with the FDA under DMF 9205.
Your partnership with SCHOTT starts with a quick evaluation of your value chain to understand the requirements of the drug and primary packaging. SCHOTT will provide you with all the relevant information on our syringe systems along with samples from stock and standard technical product specifications (TPS). In case of special design requirements, we will support you in defining the syringe specifications and in estimating the development efforts with regard to project cost and timeline.

To support your registration activities, an established TPS, technical dossier, and the Letter Of Authorization (LOA) for the Drug Master File (DMF) will be provided.

In the commercial phase we ensure supply security of the products through flexible and efficient supply chain management. Together, we can minimize total cost of ownership. If any issues related to quality or technical improvements should occur, our SCHOTT team including Quality Management, Process Engineering, and R&D provides a fast and reliable root cause analysis and problem solving.

Primary packaging is seen as a differentiating factor in a competitive marketplace. Life-cycle management of existing products may involve a change of primary packaging. In such cases, a dedicated cross-functional project team is established to assess feasibility, development costs, and timeline.
When you team up with SCHOTT, you are embracing a truly global partner. Our extensive production network of 16 packaging, 4 tubing production sites and 2 SCHOTT Pharma Service centers offer safe supply, technical support and local, on-site servicing.